

# **Vogtle Electric Generating Plant**

Waynesboro, Georgia

Keller was responsible for the excavation, survey, fabrication, and placement of reinforcing steel, handling/stockpiling of drill spoils, backfilling shafts poured below grade, CSL Testing of selected shafts, and concrete placement.



# The project

Vogtle Electric Generating Plant was planning to add two additional reactors, Units 3 and 4. They also needed to install two cooling towers, that were planned to be 550 feet tall and required drilled shaft foundations.

## The challenge

Excavation included drilling through a porous Utley zone (marine-type limestone).

### The solution

Keller installed 28 drilled shafts with 48-inch diameters and 208 drilled shafts with 72-inch diameters for both towers. The lengths varied but were 100 feet long on average (some were installed up to 128 feet deep). The work included performing a load test program for the drilled shafts prior to production, this included four lateral load tests and four axial load tests.

The general installation procedure consisted of vibrating 78-inch diameter temporary casing, up to 70 feet in length, and excavating the remainder of the shaft under polymer slurry.

## **Project facts**

Owner(s)

Southern Company

**Keller business unit(s)** 

Keller

Main contractor(s)

Stone & Webster, Inc.

Engineer(s)

Shaw Constructors, Inc.

**Solutions** 

Deep foundations

**Markets** 

Power

**Techniques** 

Drilled shafts

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